

DECLARATION OF PERFORMANCE

No. DoP NH-L-SM-2/03-CPR-25-1

UNIQUE IDENTIFICATION CODE OF THE PRODUCT – TYPE:	
Long hot rolled products of structural non-alloy steel grade S235J2 (1.0117)	
- IPN/IPE beams 80 - 220 - IPE A/IPE AA beams 80 - 220 - UPN channels 50 - 220 mm - UE shape sections 80 - 120 mm - Equal angles L 35 - 150, thickness 3 - 18 mm - Unequal angles L 100x65 up to 140x90, thickness 7 - 14 mm - Round bars Ø 10 - 110 mm - Square bars 14 - 16 mm - HEA/HEB wide flange beams 100 - 140 - Flat bars width 18 - 180 mm	
INTENDED USE:	Metal structures or mixed metal and concrete structures
MANUFACTURER:	NOVÁ HUŤ s.r.o. Vratimovská 689/117, 719 00 Ostrava Kunčice, Česká republika Tel. +420 59 733 1111 https://novahut.cz
SYSTEM/S OF AVCP:	System 2+
HARMONISED STANDARD:	EN 10025-1:2004
NOTIFIED BODY/IES:	Technický a zkušební ústav stavební Praha, s.p. Prosecká 811/76y, Praha 9 – Prosek No. 1020

DS

DECLARED PERFORMANCES:

Essential characteristic			Performance		Harmonized technical specification
Tolerances on dimensions and shape	Angles		EN10056-1, 2		EN 10025-1:2004
	IPN and H sections		EN 10365, EN 10034		
	Tapered Flange IPE		EN 10365, EN 10024		
	UPE, UPN		EN 10365, ČSN 425571, EN 10279		
	Flat / Square / Round bars		EN 10058/EN 10059/EN 10060		
Yield strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min		
		16	235		
	16	40	225		
	40	63	215		
	63	80			
	80	100			
	100	140	195		
Tensile strength	Nominal thickness (mm)		Values (MPa)		
	>	≤	min	max	
	≤3	100	360	510	
	100	140	350	500	
Elongation	Nominal thickness (mm)		Values (%)		
	>	≤	min		
	≤3	40	26		
	40	63	25		
	63	100	24		
	100	140	22		
Impact strength	Nominal thickness (mm)		Values (J)		
	>	≤	min		
		140	27 at -20°C		
Weldability (CEV)	Nominal thickness (mm)		Values (%)		
	>	≤	max		
		30	0,35		
	30	40	0,35		
	40	140	0,38		
Durability (Chemical composition)	Nominal thickness (mm)		Values (%)		
	>	≤	max		
		140	C*: 0,17	Cu: 0,55	
			Mn: 1,40	S: 0,030	
			P: 0,030		
	* For Nominal thickness>100 mm: C content upon agreement.				
	Fully killed steel containing nitrogen binding element in amounts sufficient to bind the available nitrogen (for example min. 0.02 % Al)				

The performance of the product identified above is in conformity with the set of declared performance/s.

This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Ing. David Božoň



At Ostrava, on 25th of November 2025

