Technical and Test Institute for Construction Prague
Prosecká 811/76a
190 00 Prague
Czech Republic
eota@tzus.cz

Designated according to Article 29 of Regulation (EU) No 305/2011

Member of EOTA
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European Technical Assessment

ETA 25/1246 of 16/12/2025

General Part

Technical Assessment Body issuing the European Technical Assessment:

Technical and Test Institute for Construction Prague

Trade name of the construction products:	**Three-layer polyethylene-based (LDPE and HDPE) coating for corrosion protection of steel pipes**
Product family to which the construction product belongs:	Product area code: 3 Membranes, including liquid applied and kits (for water and/or water vapour control)
Manufacturer:	NOVÁ HUŤ s.r.o., Tube plant Vratimovská 689/117, Kunčice 719 00 Ostrava, Czech Republic
Manufacturing plant(s):	NOVÁ HUŤ s.r.o., Tube plant Vratimovská 689/117, Kunčice 719 00 Ostrava, Czech Republic
This European Technical Assessment contains:	15 pages including 1 Annex which form an integral part of this assessment
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:	EAD 030588-00-1202 Three-layer polyethylene-based (PE) coating for corrosion protection of steel pipes

Specific part

1. Technical description of the product

1.1 General

The plant-applied external three-layer coating on polyethylene (LDPE and HDPE) basis according to EN ISO 21809-1, determined for steel pipes for natural gas and petroleum industry and other use.

The polyethylene-based coating is intended to be used for corrosion protection of welded steel pipes of external diameter from 323.9 mm up to 1020.0 mm, thickness from 5.0 mm up to 16.0 mm and/or seamless steel pipes of external diameter from 21.3 mm up to 273.1 mm, thickness from 2.3 mm up to 25.0 mm for pipeline transportation systems in petroleum and/or natural gas industries. Complete coating is applied in manufacturing plant under specified conditions.

The coating covered by this ETA is based on polyethylene and contents 3 layers:

1. layer: continuously applied epoxy covering. Material type can be either Eurokote 712 PP-S or Eurokote 712 PP-F;
2. layer: adhesive applied by extrusion. Material type is Coesive L8.92.8 (u);
3. layer: polyethylene top layer applied by extrusion. Material type can be low-density polyethylene (Luxene LDPE AM97) or high-density polyethylene (Luxene HDPE 2050e).

The coating covered by this ETA is intended to be capable of withstanding the temperature range:

1. Coating group A with top layer made of LDPE with nominal density min. 930 kg/m^3;
2. Coating group B with top layer made of HDPE with nominal density min. 941 kg/m^3.

The coating thickness is a function of coating group and linear pipe weight P_m:

P_m [kg/m]	Total coating thickness of PE based layer [mm]					
	Group A1	Group A2	Group A3	Group B1	Group B2	Group B3
$P_m \leq 15$	1,8	2,1	2,6	1,3	1,8	2,3
$15 < P_m \leq 50$	2,0	2,4	3,0	1,5	2,1	2,7
$50 < P_m \leq 130$	2,4	2,8	3,5	1,8	2,5	3,1
$130 < P_m \leq 300$	2,6	3,2	3,9	2,2	2,8	3,5
$P_m > 300$	3,2	3,8	4,7	2,5	3,3	4,2

The conversion table with the pipe dimensions and their linear weight is given in the Annex A of this ETA.

Concerning product packaging, transport, storage, maintenance, replacement and repair it is the responsibility of the manufacturer to undertake the appropriate measures and to advise his clients on the transport, storage, maintenance, replacement and repair of the product as he considers necessary.

It is assumed that the product will be installed according to the manufacturer's instructions or (in absence of such instructions) according to the usual practice of the building professionals.

2. Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)

Three-layer polyethylene-based (LDPE and HDPE) coating for corrosion protection of welded and/or seamless steel pipes for pipeline transportation systems in petroleum and/or natural gas industries.

The coating covered by this ETA is intended to be capable of withstanding the temperature range:

1. Coating group A - LDPE: -20 °C up to +60 °C
2. Coating group B - HDPE: -40 °C up to +80 °C

Complete coating is applied in manufacturing plant under specified conditions.

In the sense of Clause 7.3 of EN ISO 21809-1, different thicknesses of coating, as specified in 1, can be used as follows:

1. Thicknesses of group 1: for lighter installation / laying conditions (for example sandy soils, prepared backfill with selected materials);
2. Thicknesses of group 2: for standard conditions (for example clay soils, backfill made by native soil, not coarse materials);
3. Thicknesses of group 3 or thicknesses higher: as a minimum for more severe environments and installation / laying conditions (for example offshore, rocky soils).

The assessment methods included or referred to in EAD have been written based on the manufacturer's request to take into account a working life of the three-layer polyethylene-based (PE) coating for corrosion protection of steel pipes for the intended use of 25 years when installed in the works (provided that the discontinuous plastic roofing is subject to appropriate installation (see 1)). These provisions are based upon the current state of the art and the available knowledge and experience.

When assessing the product, the intended use as foreseen by the manufacturer shall be taken into account. The real working life may be, in normal use conditions, considerably longer without major degradation affecting the basic requirements for works[1].

The indications given as to the working life of the construction product cannot be interpreted as a guarantee but are regarded only as a means for expressing the expected economically reasonable working life of the product.

[1] The real working life of a product incorporated in a specific works depends on the environmental conditions to which that works is subject, as well as on the particular conditions of the design, execution, use and maintenance of that works. Therefore, it cannot be excluded that in certain cases the real working life of the product may also be shorter than referred to above.

3. Performance of the product and references to the methods used for its assessment

The essential characteristics of three-layer polyethylene-based coating for corrosion protection of steel pipes and methods of verification were carried out in compliance with the *EAD 030588-00-1202: Three-layer polyethylene-based (PE) coating for corrosion protection of steel pipes*. Expression of product performance is stated in Table No. 1 - Table No. 4.

Table No. 1: epoxidy Eurokote 712 PP-S, adhesive Coesive L8.92.8 (u), polyethylene Luxene LDPE AM97

<table>
<tr><th>No.</th><th>Essential characteristic and method of verification and assessment</th><th colspan="6">Expression of product performance</th></tr>
<tr><td colspan="8">Safety in case of fire (BWR 2)</td></tr>
<tr><td>1</td><td>Reaction to fire
(EAD 030588-00-1202, Cl. 2.2.1, Commission Delegated Regulation (EU) 2016/364)</td><td colspan="6">No performance assessed</td></tr>
<tr><td colspan="8">Safety and accessibility in use (BWR 4)</td></tr>
<tr><td rowspan="4">2</td><td rowspan="4">Total coating thickness
(EAD 030588-00-1202, Cl. 2.2.2)</td><td colspan="5">Measured values [mm] *</td><td>Average value [mm]</td></tr>
<tr><td>4,8</td><td>5,6</td><td>6,0</td><td>5,7</td><td>5,6</td><td rowspan="2">5,3</td></tr>
<tr><td>4,9</td><td>4,8</td><td>5,5</td><td>5,3</td><td>5,2</td></tr>
<tr><td colspan="6">* linear pipe weight was 158,82 kg/m</td></tr>
<tr><td>3</td><td>Apparent density of PE coating
(EAD 030588-00-1202, Cl. 2.2.3)</td><td colspan="6">944 kg/m^3</td></tr>
<tr><td>4</td><td>Continuity of applied coating
(EAD 030588-00-1202, Cl. 2.2.4)</td><td colspan="6">No defects identified during 15 minutes of manufacturing</td></tr>
<tr><td rowspan="2">5</td><td rowspan="2">Impact strength at (23 ± 3) °C
(EAD 030588-00-1202, Cl. 2.2.5)</td><td colspan="6">Impact strength > 5 J/mm</td></tr>
<tr><td colspan="6">All ten defective points without penetration</td></tr>
<tr><td rowspan="3">6</td><td rowspan="3">Indentation
(EAD 030588-00-1202, Cl. 2.2.6)</td><td colspan="2">Temperature [°C]</td><td colspan="4">Measured values [mm]</td></tr>
<tr><td colspan="2">23 °C</td><td>0,07</td><td colspan="2">0,05</td><td>0,08</td></tr>
<tr><td colspan="2">60 °C</td><td>0,12</td><td colspan="2">0,12</td><td>0,13</td></tr>
<tr><td rowspan="3">7</td><td rowspan="3">Stress at yield and strain at break at (23 ± 3) °C
(EAD 030588-00-1202, Cl. 2.2.7)</td><td colspan="2">Direction</td><td colspan="2">Stress at yield [MPa]</td><td colspan="2">Strain at break [%]</td></tr>
<tr><td colspan="2">Longitudinal</td><td colspan="2">12,6</td><td colspan="2">517</td></tr>
<tr><td colspan="2">Transversal</td><td colspan="2">12,1</td><td colspan="2">> 529</td></tr>
</table>

No.	Essential characteristic and method of verification and assessment	Expression of product performance				
8	**Peel strength** (EAD 030588-00-1202, Cl. 2.2.8)	**Temperature [°C]**	**Measured values [N/mm]**		**Type of break**	
		23 °C	**28,6**		**Disbonding between epoxy and adhesive**	
		60 °C	**37,6**		**Disbonding between epoxy and adhesive**	
9	**Difference in the glass transition temperature ΔT_g of epoxy material** (EAD 030588-00-1202, Cl. 2.2.9)	**-0,7 °C**				
10	**Product stability during application of the PE top layer process** (EAD 030588-00-1202, Cl. 2.2.10)	**Measured values [%]**				
		-2,381	**+4,348**		**+8,511**	
11	**Cathodic disbondment** (EAD 030588-00-1202, Cl. 2.2.11)	**Test condition**	**Measured values [mm]**			**Average value [mm]**
		23°C/28 days; -1,38 V	**2,5**	**2,9**	**3,0**	**2,8**
		65°C/24 hours; -3,38 V	**1,7**	**1,9**	**2,1**	**1,9**
		60°C/28 days; -1,38 V	**13,8**	**14,6**	**13,9**	**14,1**
12	**Flexibility** (EAD 030588-00-1202, Cl. 2.2.12)	**No visible cracks**				
13	**Resistance to hot water immersion** (EAD 030588-00-1202, Cl. 2.2.13)	**Measured values [mm]**				
		0,0	**0,0**		**0,0**	
14	**Vicat softening temperature** (EAD 030588-00-1202, Cl. 2.2.14)	**94,7 °C**				
15	**UV resistance** (EAD 030588-00-1202, Cl. 2.2.15)	**ΔMFR = 4,59 %**				
16	**Thermal ageing** (EAD 030588-00-1202, Cl. 2.2.16)	**No performance assessed**				

Table No. 2: epoxidy Eurokote 712 PP-F, adhesive Coesive L8.92.8 (u), polyethylene Luxene LDPE AM97

<table>
<tr><th>No.</th><th>Essential characteristic and method of verification and assessment</th><th colspan="6">Expression of product performance</th></tr>
<tr><td colspan="8">Safety in case of fire (BWR 2)</td></tr>
<tr><td>1</td><td>Reaction to fire
(EAD 030588-00-1202, Cl. 2.2.1, Commission Delegated Regulation (EU) 2016/364)</td><td colspan="6">No performance assessed</td></tr>
<tr><td colspan="8">Safety and accessibility in use (BWR 4)</td></tr>
<tr><td rowspan="4">2</td><td rowspan="4">Total coating thickness
(EAD 030588-00-1202, Cl. 2.2.2)</td><td colspan="5">Measured values [mm] *</td><td>Average value [mm]</td></tr>
<tr><td>3,0</td><td>3,1</td><td>3,0</td><td>3,0</td><td>3,1</td><td rowspan="2">3,1</td></tr>
<tr><td>3,2</td><td>3,3</td><td>3,3</td><td>3,1</td><td>3,1</td></tr>
<tr><td colspan="6">* linear pipe weight was 22,69 kg/m</td></tr>
<tr><td>3</td><td>Apparent density of PE coating
(EAD 030588-00-1202, Cl. 2.2.3)</td><td colspan="6">944 kg/m^3</td></tr>
<tr><td>4</td><td>Continuity of applied coating
(EAD 030588-00-1202, Cl. 2.2.4)</td><td colspan="6">No defects identified during 15 minutes of manufacturing</td></tr>
<tr><td rowspan="2">5</td><td rowspan="2">Impact strength at (23 ± 3) °C
(EAD 030588-00-1202, Cl. 2.2.5)</td><td colspan="6">Impact strength > 5 J/mm</td></tr>
<tr><td colspan="6">All ten defective points without penetration</td></tr>
<tr><td rowspan="3">6</td><td rowspan="3">Indentation
(EAD 030588-00-1202, Cl. 2.2.6)</td><td>Temperature [°C]</td><td colspan="5">Measured values [mm]</td></tr>
<tr><td>23 °C</td><td colspan="2">0,05</td><td>0,08</td><td colspan="2">0,09</td></tr>
<tr><td>60 °C</td><td colspan="2">0,12</td><td>0,14</td><td colspan="2">0,15</td></tr>
<tr><td rowspan="3">7</td><td rowspan="3">Stress at yield and strain at break at (23 ± 3) °C
(EAD 030588-00-1202, Cl. 2.2.7)</td><td>Direction</td><td colspan="3">Stress at yield [MPa]</td><td colspan="2">Strain at break [%]</td></tr>
<tr><td>Longitudinal</td><td colspan="3">12,6</td><td colspan="2">517</td></tr>
<tr><td>Transversal</td><td colspan="3">12,1</td><td colspan="2">> 529</td></tr>
<tr><td rowspan="3">8</td><td rowspan="3">Peel strength
(EAD 030588-00-1202, Cl. 2.2.8)</td><td>Temperature [°C]</td><td colspan="3">Measured values [N/mm]</td><td colspan="2">Type of break</td></tr>
<tr><td>23 °C</td><td colspan="3">21,6</td><td colspan="2">Disbonding between epoxy and adhesive</td></tr>
<tr><td>60 °C</td><td colspan="3">16,5</td><td colspan="2">Disbonding between epoxy and adhesive</td></tr>
</table>

No.	Essential characteristic and method of verification and assessment	Expression of product performance			
9	**Difference in the glass transition temperature ΔT_g of epoxy material** (EAD 030588-00-1202, Cl. 2.2.9)	**0,7 °C**			
10	**Product stability during application of the PE top layer process** (EAD 030588-00-1202, Cl. 2.2.10)	**Measured values [%]**			
		+8,333	**+2,970**	**+6,250**	
11	**Cathodic disbondment** (EAD 030588-00-1202, Cl. 2.2.11)	**Test condition**	**Measured values [mm]**		**Average value [mm]**
		23°C/28 days; -1,38 V	**2,9**	**3,4**	**3,9**	**3,4**
		65°C/24 hours; -3,38 V	**2,0**	**1,8**	**1,9**	**1,9**
		60°C/28 days; -1,38 V	**8,8**	**9,2**	**8,7**	**8,9**
12	**Flexibility** (EAD 030588-00-1202, Cl. 2.2.12)	**No visible cracks**			
13	**Resistance to hot water immersion** (EAD 030588-00-1202, Cl. 2.2.13)	**Measured values [mm]**			
		0,0	**0,0**	**0,0**	
14	**Vicat softening temperature** (EAD 030588-00-1202, Cl. 2.2.14)	**94,7 °C**			
15	**UV resistance** (EAD 030588-00-1202, Cl. 2.2.15)	**ΔMFR = 4,59 %**			
16	**Thermal ageing** (EAD 030588-00-1202, Cl. 2.2.16)	**No performance assessed**			

Table No. 3: epoxidy Eurokote 712 PP-F, adhesive Coesive L8.92.8 (u), polyethylene Luxene HDPE 2050e

<table>
<tr><th>No.</th><th>Essential characteristic and method of verification and assessment</th><th colspan="6">Expression of product performance</th></tr>
<tr><td colspan="8">Safety in case of fire (BWR 2)</td></tr>
<tr><td>1</td><td>Reaction to fire
(EAD 030588-00-1202, Cl. 2.2.1, Commission Delegated Regulation (EU) 2016/364)</td><td colspan="6">No performance assessed</td></tr>
<tr><td colspan="8">Safety and accessibility in use (BWR 4)</td></tr>
<tr><td rowspan="4">2</td><td rowspan="4">Total coating thickness
(EAD 030588-00-1202, Cl. 2.2.2)</td><td colspan="5">Measured values [mm] *</td><td>Average value [mm]</td></tr>
<tr><td>3,2</td><td>3,3</td><td>3,3</td><td>3,2</td><td>3,2</td><td rowspan="2">3,3</td></tr>
<tr><td>3,4</td><td>3,2</td><td>3,2</td><td>3,3</td><td>3,2</td></tr>
<tr><td colspan="6">* linear pipe weight was 65,29 kg/m</td></tr>
<tr><td>3</td><td>Apparent density of PE coating
(EAD 030588-00-1202, Cl. 2.2.3)</td><td colspan="6">949 kg/m^3</td></tr>
<tr><td>4</td><td>Continuity of applied coating
(EAD 030588-00-1202, Cl. 2.2.4)</td><td colspan="6">No defects identified during 15 minutes of manufacturing</td></tr>
<tr><td rowspan="2">5</td><td rowspan="2">Impact strength at (23 ± 3) °C
(EAD 030588-00-1202, Cl. 2.2.5)</td><td colspan="6">Impact strength > 7 J/mm</td></tr>
<tr><td colspan="6">All ten defective points without penetration</td></tr>
<tr><td rowspan="3">6</td><td rowspan="3">Indentation
(EAD 030588-00-1202, Cl. 2.2.6)</td><td>Temperature [°C]</td><td colspan="5">Measured values [mm]</td></tr>
<tr><td>23 °C</td><td colspan="2">0,06</td><td>0,06</td><td colspan="2">0,07</td></tr>
<tr><td>80 °C</td><td colspan="2">0,14</td><td>0,12</td><td colspan="2">0,14</td></tr>
<tr><td rowspan="3">7</td><td rowspan="3">Stress at yield and strain at break at (23 ± 3) °C
(EAD 030588-00-1202, Cl. 2.2.7)</td><td>Direction</td><td colspan="3">Stress at yield [MPa]</td><td colspan="2">Strain at break [%]</td></tr>
<tr><td>Longitudinal</td><td colspan="3">19,2</td><td colspan="2">930</td></tr>
<tr><td>Transversal</td><td colspan="3">19,7</td><td colspan="2">> 530</td></tr>
<tr><td rowspan="3">8</td><td rowspan="3">Peel strength
(EAD 030588-00-1202, Cl. 2.2.8)</td><td>Temperature [°C]</td><td colspan="3">Measured values [N/mm]</td><td colspan="2">Type of break</td></tr>
<tr><td>23 °C</td><td colspan="3">16,3</td><td colspan="2">Disbonding between epoxy and adhesive</td></tr>
<tr><td>80 °C</td><td colspan="3">10,1</td><td colspan="2">Disbonding between epoxy and adhesive</td></tr>
</table>

No.	Essential characteristic and method of verification and assessment	Expression of product performance			
9	**Difference in the glass transition temperature ΔT_g of epoxy material** (EAD 030588-00-1202, Cl. 2.2.9)	**-1,2 °C**			
10	**Product stability during application of the PE top layer process** (EAD 030588-00-1202, Cl. 2.2.10)	**Measured values [%]**			
		+4,396	**+6,667**	**+3,371**	
11	**Cathodic disbondment** (EAD 030588-00-1202, Cl. 2.2.11)	**Test condition**	**Measured values [mm]**		**Average value [mm]**
		23°C/28 days; -1,38 V	**3,8**	**3,4**	**3,0**	**3,4**
		65°C/24 hours; -3,38 V	**2,2**	**2,0**	**1,8**	**2,0**
		80°C/28 days; -1,38 V	**14,0**	**14,6**	**14,3**	**14,3**
12	**Flexibility** (EAD 030588-00-1202, Cl. 2.2.12)	**No visible cracks**			
13	**Resistance to hot water immersion** (EAD 030588-00-1202, Cl. 2.2.13)	**Measured values [mm]**			
		0,0	**0,0**	**0,0**	
14	**Vicat softening temperature** (EAD 030588-00-1202, Cl. 2.2.14)	**112,6 °C**			
15	**UV resistance** (EAD 030588-00-1202, Cl. 2.2.15)	**ΔMFR = 3,07 %**			
16	**Thermal ageing** (EAD 030588-00-1202, Cl. 2.2.16)	**No performance assessed**			

Table No. 4: epoxidy Eurokote 712 PP-S, adhesive Coesive L8.92.8 (u), polyethylene Luxene HDPE 2050e

<table>
<tr><th>No.</th><th>Essential characteristic and method of verification and assessment</th><th colspan="6">Expression of product performance</th></tr>
<tr><td colspan="8">Safety in case of fire (BWR 2)</td></tr>
<tr><td>1</td><td>Reaction to fire
(EAD 030588-00-1202, Cl. 2.2.1, Commission Delegated Regulation (EU) 2016/364)</td><td colspan="6">No performance assessed</td></tr>
<tr><td colspan="8">Safety and accessibility in use (BWR 4)</td></tr>
<tr><td rowspan="3">2</td><td rowspan="3">Total coating thickness
(EAD 030588-00-1202, Cl. 2.2.2)</td><td colspan="5">Measured values [mm] *</td><td>Average value [mm]</td></tr>
<tr><td>4,6</td><td>4,8</td><td>4,6</td><td>4,5</td><td>4,7</td><td rowspan="2">4,6</td></tr>
<tr><td>4,7</td><td>4,7</td><td>4,5</td><td>4,6</td><td>4,6</td></tr>
<tr><td colspan="6">* linear pipe weight was 158,82 kg/m</td></tr>
<tr><td>3</td><td>Apparent density of PE coating
(EAD 030588-00-1202, Cl. 2.2.3)</td><td colspan="6">949 kg/m^3</td></tr>
<tr><td>4</td><td>Continuity of applied coating
(EAD 030588-00-1202, Cl. 2.2.4)</td><td colspan="6">No defects identified during 15 minutes of manufacturing</td></tr>
<tr><td rowspan="2">5</td><td rowspan="2">Impact strength at (23 ± 3) °C
(EAD 030588-00-1202, Cl. 2.2.5)</td><td colspan="6">Impact strength > 7 J/mm</td></tr>
<tr><td colspan="6">All ten defective points without penetration</td></tr>
<tr><td rowspan="3">6</td><td rowspan="3">Indentation
(EAD 030588-00-1202, Cl. 2.2.6)</td><td>Temperature [°C]</td><td colspan="5">Measured values [mm]</td></tr>
<tr><td>23 °C</td><td colspan="2">0,05</td><td>0,06</td><td colspan="2">0,06</td></tr>
<tr><td>80 °C</td><td colspan="2">0,16</td><td>0,17</td><td colspan="2">0,19</td></tr>
<tr><td rowspan="3">7</td><td rowspan="3">Stress at yield and strain at break at (23 ± 3) °C
(EAD 030588-00-1202, Cl. 2.2.7)</td><td>Direction</td><td colspan="3">Stress at yield [MPa]</td><td colspan="2">Strain at break [%]</td></tr>
<tr><td>Longitudinal</td><td colspan="3">19,2</td><td colspan="2">930</td></tr>
<tr><td>Transversal</td><td colspan="3">19,7</td><td colspan="2">> 530</td></tr>
<tr><td rowspan="3">8</td><td rowspan="3">Peel strength
(EAD 030588-00-1202, Cl. 2.2.8)</td><td>Temperature [°C]</td><td colspan="3">Measured values [N/mm]</td><td colspan="2">Type of break</td></tr>
<tr><td>23 °C</td><td colspan="3">26,9</td><td colspan="2">Disbonding between epoxy and adhesive</td></tr>
<tr><td>80 °C</td><td colspan="3">14,1</td><td colspan="2">Disbonding between epoxy and adhesive</td></tr>
</table>

No.	Essential characteristic and method of verification and assessment	Expression of product performance			
9	**Difference in the glass transition temperature ΔT_g of epoxy material** (EAD 030588-00-1202, Cl. 2.2.9)	**-1,7 °C**			
10	**Product stability during application of the PE top layer process** (EAD 030588-00-1202, Cl. 2.2.10)	**Measured values [%]**			
		+1,111	**+2,381**	**+4,545**	
11	**Cathodic disbondment** (EAD 030588-00-1202, Cl. 2.2.11)	**Test condition**	**Measured values [mm]**		**Average value [mm]**
		23°C/28 days; -1,38 V	**2,6**	**2,8**	**3,0**	**2,8**
		65°C/24 hours; -3,38 V	**1,9**	**1,7**	**2,1**	**1,9**
		80°C/28 days; -1,38 V	**14,8**	**14,4**	**14,6**	**14,6**
12	**Flexibility** (EAD 030588-00-1202, Cl. 2.2.12)	**No visible cracks**			
13	**Resistance to hot water immersion** (EAD 030588-00-1202, Cl. 2.2.13)	**Measured values [mm]**			
		0,0	**0,0**	**0,0**	
14	**Vicat softening temperature** (EAD 030588-00-1202, Cl. 2.2.14)	**112,6 °C**			
15	**UV resistance** (EAD 030588-00-1202, Cl. 2.2.15)	**ΔMFR = 3,07 %**			
16	**Thermal ageing** (EAD 030588-00-1202, Cl. 2.2.16)	**No performance assessed**			

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the European Commission decision 1999/472/EC, for the product, not subjected to regulations on reaction to fire and depending on the class of reaction to fire according to Regulation (EU) No. 2016/364 the **AVCP system 3** (further described in Annex V to Regulation (EU) No 305/2011 as amended) applies.

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

The manufacturer shall perform a permanent internal factory production control based on the control plan. The Control Plan specifies the type, test method, criteria and frequency of tests conducted on the final product.
The control plan for the manufacturer/corner stones (factory production control) is specified in Clause 3.2 of EAD 030588-00-1202 *Three-layer polyethylene-based (PE) coating for corrosion protection of steel pipes*. Manufacturer and Technical and Test Institute for Construction Prague have agreed a control plan which is deposited with the Technical and Test Institute for Construction Prague in documentation which accompanies the ETA.

Issued in Prague on 16.12.2025

By
Ing. Jiří Studnička, Ph.D.
Head of the Technical Assessment Body

6. List of annexes of European Technical Assessment 25/1246

Annex A: Conversion table of pipe dimensions and their linear weight

Total Annexes: 2 pages

Annex A of the ETA 25/1246

Pipe dimensions and its linear weight

Outer diameter D mm line			Wall thickness T, mm																			
			0,5	0,6	0,8	1	1,2	1,4	1,6	1,8	2	2,3	2,6	2,9	3,2	3,6	4	4,5	5	5,4	5,6	6,3
1	2	3	Pipe weight , kg/m																			
10,2			0,120	0,142	0,185	0,227	0,266	0,304	0,339	0,373	0,404	0,448	0,487									
	12		0,142	0,169	0,221	0,271	0,320	0,366	0,410	0,453	0,493	0,550	0,603	0,651	0,694							
	12,7		0,150	0,179	0,235	0,289	0,340	0,390	0,438	0,484	0,528	0,590	0,648	0,701	0,750							
13,5			0,160	0,191	0,251	0,308	0,364	0,418	0,470	0,519	0,567	0,636	0,699	0,758	0,813	0,879						
		14	0,166	0,198	0,260	0,321	0,379	0,435	0,489	0,542	0,592	0,664	0,731	0,794	0,852	0,923						
	16		0,191	0,228	0,300	0,370	0,438	0,504	0,568	0,630	0,691	0,777	0,859	0,937	1,01	1,10	1,18					
17,2			0,206	0,246	0,324	0,400	0,474	0,545	0,616	0,684	0,750	0,845	0,936	1,02	1,10	1,21	1,3	1,41				
		18	0,216	0,257	0,339	0,419	0,497	0,573	0,647	0,719	0,789	0,891	0,987	1,08	1,17	1,28	1,38	1,50				
	19		0,228	0,272	0,359	0,444	0,527	0,608	0,687	0,764	0,838	0,947	1,05	1,15	1,25	1,37	1,48	1,61	1,73			
	20		0,240	0,287	0,379	0,469	0,556	0,642	0,726	0,808	0,888	1,00	1,12	1,22	1,33	1,46	1,58	1,72	1,85			
21,3			0,256	0,306	0,404	0,501	0,595	0,687	0,777	0,866	0,952	1,08	1,20	1,32	1,43	1,57	1,71	1,86	2,01	2,12		
		22	0,265	0,317	0,418	0,518	0,616	0,711	0,805	0,897	0,996	1,12	1,24	1,37	1,48	1,63	1,78	1,94	2,10	2,21		
	25		0,302	0,361	0,477	0,592	0,704	0,815	0,923	1,03	1,13	1,29	1,44	1,58	1,72	1,90	2,07	2,28	2,47	2,61	2,68	2,91
		25,4	0,307	0,367	0,485	0,602	0,716	0,829	0,939	1,05	1,15	1,31	1,46	1,61	1,75	1,94	2,11	2,32	2,52	2,66	2,73	2,97
26,9			0,326	0,389	0,515	0,639	0,761	0,880	0,998	1,11	1,23	1,40	1,56	1,72	1,87	2,07	2,26	2,49	2,70	2,86	2,94	3,20
		30	0,364	0,435	0,576	0,715	0,852	0,987	1,12	1,25	1,38	1,57	1,76	1,94	2,11	2,34	2,56	2,83	3,08	3,28	3,27	3,68
	31,8		0,386	0,462	0,612	0,760	0,906	1,05	1,19	1,33	1,47	1,67	1,87	2,07	2,26	2,50	2,74	3,03	3,30	3,52	3,62	3,96
	32		0,388	0,465	0,616	0,765	0,911	1,06	1,20	1,34	1,48	1,68	1,89	2,08	2,27	2,52	2,76	3,05	3,33	3,54	3,65	3,99
33,7			0,409	0,490	0,649	0,806	0,962	1,12	1,27	1,42	1,56	1,78	1,99	2,20	2,41	2,67	2,93	3,24	3,54	3,77	3,88	4,26
		35	0,425	0,509	0,675	0,838	1,00	1,16	1,32	1,47	1,63	1,85	2,08	2,30	2,51	2,79	3,06	3,38	3,70	3,94	4,06	4,46
	38		0,462	0,553	0,734	0,912	1,09	1,26	1,44	1,61	1,78	2,02	2,27	2,51	2,75	3,05	3,35	3,72	4,07	4,34	4,47	4,93
	40		0,487	0,583	0,773	0,962	1,15	1,33	1,52	1,70	1,87	2,14	2,40	2,65	2,90	3,23	3,55	3,94	4,32	4,61	4,75	5,24
42,4			0,517	0,619	0,821	1,02	1,22	1,42	1,61	1,80	1,99	2,27	2,55	2,82	3,09	3,44	3,79	4,21	4,61	4,93	5,08	5,61
		44,5	0,543	0,650	0,862	1,07	1,28	1,49	1,69	1,90	2,10	2,39	2,69	2,98	3,26	3,63	4,00	4,44	4,87	5,21	5,37	5,94
48,3				0,706	0,937	1,17	1,39	1,62	1,84	2,06	2,28	2,61	2,93	3,25	3,56	3,97	4,37	4,86	5,34	5,71	5,90	6,53
	51			0,746	0,990	1,23	1,47	1,71	1,95	2,18	2,42	2,76	3,10	3,44	3,77	4,21	4,64	5,16	5,67	6,07	6,27	6,94
		54		0,790	1,05	1,31	1,56	1,82	2,07	2,32	2,56	2,93	3,30	3,65	4,01	4,47	4,93	5,49	6,04	5,47	6,68	7,41
	57			0,835	1,11	1,38	1,65	1,92	2,19	2,45	2,71	3,10	3,49	3,87	4,25	4,74	5,23	5,83	6,41	6,87	7,10	7,88
60,3				0,883	1,17	1,46	1,75	2,03	2,32	2,60	2,88	3,29	3,70	4,11	4,51	5,03	5,55	6,19	6,82	7,31	7,55	8,39
	63,5			0,931	1,24	1,54	1,84	2,14	2,44	2,74	3,03	3,47	3,90	4,33	4,76	5,32	5,87	6,55	7,21	7,74	8,00	8,89
	70				1,37	1,70	2,04	2,37	2,70	3,03	3,35	3,84	4,32	4,80	5,27	5,90	6,51	7,27	8,01	8,60	8,89	9,90
		73			1,42	1,78	2,12	2,47	2,82	3,16	3,50	4,01	4,51	5,01	5,51	6,16	6,81	7,60	8,38	9,00	9,31	10,4
76,1					1,49	1,85	2,22	2,58	2,94	3,30	3,65	4,19	4,71	5,24	5,75	6,44	7,11	7,95	8,77	9,42	9,74	10,8
		82,5			1,61	2,01	2,41	2,80	3,19	3,58	3,97	4,55	5,12	5,69	6,26	7,00	7,74	8,66	9,56	10,3	10,6	11,8
88,9					1,74	2,17	2,60	3,02	3,44	3,87	4,29	4,91	5,53	6,15	6,76	7,57	8,38	9,37	10,3	11,1	11,5	12,8
	101,6						2,97	3,46	3,95	4,43	4,91	5,63	6,35	7,06	7,77	8,70	9,63	10,8	11,9	12,8	13,3	14,8
		108					3,16	3,68	4,20	4,71	5,23	6,00	6,76	7,52	8,27	9,27	10,3	11,5	12,7	13,7	14,1	15,8
114,3							3,35	3,90	4,45	4,99	5,54	6,35	7,16	7,97	8,77	9,83	10,9	12,2	13,5	14,5	15,0	16,8
	127								4,95	5,56	6,17	7,07	7,98	8,88	9,77	11,0	12,1	13,6	15,0	16,2	16,8	18,8
	133								5,18	5,82	6,46	7,41	8,36	9,30	10,2	11,5	12,7	14,3	15,8	17,0	17,6	19,7
139,7									5,45	6,12	6,79	7,79	8,79	9,78	10,8	12,1	13,4	15,0	16,6	17,9	18,5	20,7
		141,3							5,51	6,19	6,87	7,88	8,89	9,90	10,9	12,2	13,5	15,2	16,8	18,1	18,7	21,0
		152,4							5,95	6,69	7,42	8,51	9,61	10,7	11,8	13,2	14,6	16,4	18,2	19,6	20,3	22,7
		159							6,21	6,98	7,74	8,89	10,0	11,2	12,3	13,8	15,3	17,1	19,0	20,5	21,2	23,7
168,3									6,58	7,39	8,20	9,42	10,6	11,8	13,0	14,6	16,2	18,2	20,1	21,7	22,5	25,2
		177,8								7,81	8,67	9,95	11,2	12,5	13,8	15,5	17,1	19,2	21,3	23,0	23,8	26,6
		193,7								8,52	9,46	10,9	12,3	13,6	15,0	16,9	18,7	21,0	23,3	25,1	26,0	29,1
219,1										9,65	10,7	12,3	13,9	15,5	17,0	19,1	21,2	23,8	26,4	28,5	29,5	33,1
		244,5									12,0	13,7	15,5	17,3	19,0	21,4	23,7	26,6	29,5	31,8	33,0	37,0
273											13,4	15,4	17,3	19,3	21,3	23,9	26,5	29,8	33,0	35,6	36,9	41,4
323,9													20,6	23,0	25,3	28,4	31,6	35,4	39,3	42,4	44,0	49,3
355,6													22,6	25,2	27,8	31,3	34,7	39,0	43,2	46,6	48,3	54,3
406,4													25,9	28,9	31,8	35,8	39,7	44,6	49,5	53,4	55,4	62,2
457															35,8	40,3	44,7	50,2	56,7	60,1	62,3	70,0
508															39,8	44,8	49,7	55,9	62,0	66,9	69,4	77,9
		559													43,9	49,3	54,7	61,5	68,3	73,7	76,4	85,9
610															47,9	53,8	59,8	67,2	74,6	80,5	83,5	93,8
		660															64,7	72,7	80,8	87,2	90,4	102
711																	69,7	78,4	87,1	94,0	97,4	109
	762																74,8	84,1	93,3	101	104	117
813																	79,8	89,7	99,6	108	112	125
		864															84,8	95,4	106	114	119	133
914																	89,8	101	112	121	125	141
1016																	99,8	112	125	135	140	157
1067																			131	141	147	165
1118																			137	148	154	173
	1168																		143	155	161	180
1219																			150	162	168	188
	1321																				182	204
1422																					196	220
	1524																					236
1626																						252
	1727																					
1829																						
	1930																					
2032																						
	2134																					
2235																						
	2337																					
	2438																					
2540																						

Outher diameter D mm line			Wall thickness T, mm																						
			7,1	8	8,8	10	11	12,5	14,2	16	17,5	20	22,2	25	28	30	32	36	40	45	50	55	60	65
1	2	3	Pipe weight , kg/m																						
10,2																									
	12																								
	12,7																								
13,5																									
		14																							
	16																								
17,2																									
		18																							
	19																								
	20																								
21,3																									
		22																							
	25																								
		25,4																							
26,9			3,47	3,73																					
		30	4,01	4,34																					
	31,8		4,32	4,70																					
	32		4,36	4,74																					
33,7			4,66	5,07	5,40																				
		35	4,89	5,33	5,69																				
	38		5,41	5,92	6,34	6,91																			
	40		5,76	6,31	6,77	7,40																			
42,4			6,18	6,79	7,29	7,99																			
		44,5	6,55	7,20	7,75	8,51	9,09	9,86																	
48,3			7,21	7,95	8,57	9,45	10,1	11,0																	
	51		7,69	8,48	9,16	10,1	10,9	11,9																	
		54	8,21	9,08	9,81	10,9	11,7	12,8	13,9																
	57		8,74	9,67	10,5	11,6	12,5	13,7	15,0																
60,3			9,32	10,3	11,2	12,4	13,4	14,7	16,1	17,5															
	63,5		9,88	10,9	11,9	13,2	14,2	15,7	17,3	18,7															
	70		11,0	12,2	13,3	14,8	16,0	17,7	19,5	21,3	22,7														
		73	11,5	12,8	13,9	15,5	16,8	18,7	20,6	22,5	24,0														
76,1			12,1	13,4	14,6	16,3	17,7	19,6	21,7	23,7	25,3	27,7													
		82,5	13,2	14,7	16,0	17,9	19,4	21,6	23,9	26,2	28,1	30,8	33,0												
88,9			14,3	16,0	17,4	19,5	21,1	23,6	26,2	28,8	30,8	34,0	36,5	39,4											
	101,6		16,5	18,5	20,1	22,6	24,6	27,5	30,6	33,8	36,3	40,2	43,5	47,2	50,8										
		108	17,7	19,7	21,5	24,2	26,3	29,4	32,8	36,3	39,1	43,4	47,0	51,2	55,2	57,7									
114,3			18,8	21,0	22,9	25,7	28,0	31,4	35,1	38,8	41,8	46,5	50,4	55,1	59,6	62,4	64,9								
	127		21,0	23,5	25,7	28,9	31,5	35,3	39,5	43,8	47,3	52,8	57,4	62,9	68,4	71,8	75,0	80,8							
	133		22,0	24,7	27,0	30,3	33,1	37,1	41,6	46,2	49,8	55,7	60,7	66,6	72,5	76,2	79,7	86,1	91,7						
139,7			23,2	26,0	28,4	32,0	34,9	39,2	43,9	48,8	52,7	59,0	64,3	70,7	77,1	81,2	85,0	92,1	98,4						
		141,3	23,5	26,3	28,8	32,4	35,3	39,7	44,5	49,4	53,4	59,8	65,2	71,7	78,2	82,3	86,3	93,5	99,9						
		152,4	25,4	28,5	31,2	35,1	38,4	43,1	48,4	53,8	58,2	65,3	71,3	78,5	85,9	90,6	95,0	103	111	119					
		159	26,6	29,8	32,6	36,7	40,1	45,2	50,7	56,4	61,1	68,6	74,9	82,6	90,5	95,4	100	109	117	127					
168,3			28,2	31,6	34,6	39,0	42,7	48,0	54,0	60,1	65,1	73,1	80,0	88,3	96,9	102	108	117	127	137	145				
		177,8	29,9	33,5	36,7	41,4	45,2	51,0	57,3	63,8	69,2	77,8	85,2	94,2	103	109	115	126	136	147	158	167			
		193,7	32,7	36,6	40,1	45,3	49,6	55,9	62,9	70,1	76,0	85,7	93,9	104	114	121	128	140	152	165	177	188	198		
219,1			37,1	41,6	45,6	51,6	56,5	63,7	71,8	80,1	87,0	98,2	108	120	132	140	148	163	177	193	209	223	235	247	
		244,5	41,6	46,7	51,2	57,8	63,3	71,5	80,6	90,2	98,0	111	122	135	149	159	168	185	202	221	240	257	273	288	
273			46,6	52,3	57,3	64,9	71,1	80,3	90,6	101	110	125	137	153	169	180	190	210	230	253	275	296	315	333	
323,9			55,5	62,3	68,4	77,4	84,9	96,0	108	121	132	150	165	184	204	217	230	256	280	310	338	365	390	415	
355,6			61,0	68,6	75,3	85,2	93,5	106	120	134	146	166	183	204	226	241	255	284	311	345	377	408	437	466	
406,4			69,9	78,6	86,3	97,8	107	121	137	154	168	191	210	235	261	278	295	329	361	401	439	477	513	547	
457			78,8	88,6	97,3	110	121	137	155	174	190	216	238	266	296	316	335	374	411	457	502	545	587	628	
508			87,7	98,6	108	123	135	153	173	194	212	241	266	298	331	354	376	419	462	514	565	614	663	710	
		559	96,6	109	119	135	149	168	191	214	234	266	294	329	367	391	416	464	512	570	628	684	738	792	
610			106	119	130	148	162	184	209	234	256	291	322	361	402	429	456	510	562	627	691	753	814	874	
		660	114	129	141	160	176	200	226	254	277	316	349	392	436	466	496	554	612	683	752	821	888	954	
711			123	139	152	173	190	215	244	274	299	341	377	423	472	504	536	599	662	739	815	890	963	1036	
	762		132	149	163	185	204	231	262	294	321	366	405	454	507	542	576	645	712	796	878	959	1039	1117	
813			141	159	175	198	218	247	280	314	343	391	433	486	542	579	616	690	763	852	941	1028	1114	1199	
		864	150	169	186	211	231	262	298	335	365	416	461	517	577	617	657	735	813	909	1004	1097	1190	1281	
914			159	179	196	223	245	278	315	354	387	441	488	548	612	654	696	780	862	964	1065	1165	1264	1361	
1016			177	199	219	248	273	309	351	395	431	491	544	611	682	729	777	870	963	1078	1191	1303	1415	1524	
1067			186	209	230	261	286	325	369	415	453	516	572	642	717	767	817	915	1013	1134	1254	1373	1490	1606	
1118			195	219	241	273	300	341	387	435	475	542	600	674	753	805	857	961	1063	1191	1317	1442	1556	1688	
	1168		203	229	252	286	314	356	404	455	497	566	627	705	787	842	896	1005	1113	1246	1379	1510	1639	1768	
1219			212	239	263	298	328	372	422	475	519	591	655	736	822	880	937	1050	1163	1303	1441	1579	1715	1850	
	1321		230	259	285	323	355	403	458	515	563	642	711	799	893	955	1017	1141	1264	1416	1567	1717	1866	2013	
1422			248	279	307	348	383	435	493	555	606	692	766	861	963	1030	1097	1231	1363	1528	1692	1854	2015	2175	
	1524		266	299	329	373	410	466	529	595	650	742	822	924	1033	1105	1177	1321	1464	1641	1818	1993	2166	2339	
1626			283	319	351	399	438	497	564	635	694	792	878	987	1103	1181	1258	1412	1565	1755	1943	2131	2317	2502	
	1727		301	339	373	423	466	529	600	675	738	842	933	1049	1173	1256	1338	1501	1664	1867	2068	2268	2467	2664	
1829			319	359	395	449	493	560	636	715	782	892	989	1112	1244	1331	1418	1592	1765	1980	2194	2406	2618	2828	
	1930			379	417	474	521	591	671	755	825	942	1044	1175	1313	1406	1498	1682	1864	2092	2318	2543	2767	2990	
2032				399	439	499	548	623	707	795	869	992	1100	1237	1384	1481	1578	1772	1965	2205	2444	2682	2918	3153	
	2134				461	524	576	654	742	836	913	1043	1156	1300	1454	1557	1659	1863	2066	2318	2570	2820	3069	3317	
2235					483	549	604	685	778	876	957	1093	1211	1363	1524	1631	1739	1952	2165	2430	2694	2957	3218	3479	
	2337					574	631	717	813	916	1001	1143	1267	1425	1594	1707	1819	2043	2266	2544	2820	3095	3369	3642	
	2438					599	658	748	849	956	1045	1193	1323	1488	1664	1782	1899	2133	2366	2656	2945	3232	3519	3804	
2540						624	686	779	885	996	1089	1243	1378	1551	1735	1857	1979	2223	2466	2769	3070	3371	3670	3967	